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**Sixth Semester B.E. Degree Examination, June/July 2014**

**Electrical Machine Design**

Time: 3 hrs.

Max. Marks: 100

- Note: 1. Answer FIVE full questions, selecting at least TWO questions from each part.  
2. Use of design data handbook is permitted.**

**PART – A**

- 1 a. List the desirable properties of insulating materials. Give the classification of insulating materials based on thermal considerations with examples of materials used in each class. (10 Marks)
- b. A design is required for a 50 KW, 4 pole, 600 rpm D.C. shunt generator, the full load terminal voltage being 220 V. If the maximum gap density is  $0.83 \text{ wb/mt}^2$  and the armature ampere conductors per metre are 30,000, calculate suitable dimensions of armature core. Assume that the full load armature voltage drop is 3 percent of the rated terminal voltage and that the field current is 1 percent of rated full load current. Ratio of pole arc to pole pitch is 0.67. (10 Marks)
- 2 a. Discuss the factors that should be given due considerations while selecting number of poles for DC machine. (06 Marks)
- b. Define specific loadings and mention the advantages of choice of higher values of specific loadings in the design of any machine. (04 Marks)
- c. During the design of armature of a 1000 KW, 500 V, 10 pole, 300 rpm DC compound generator, following information has been obtained:  
External diameter of armature, 1.4 m  
Gross core length, 0.35 m  
Flux per pole 0.105 wb.
- Based on the above design information, find out the following details regarding the design of field system:  
i) Axial length of the pole      ii) Width of the pole      iii) Height of the pole  
Permissible loss per square meter of the cooling surface may be assumed as  $700 \text{ W/mt}^2$ . Assume leakage factor of the pole  $k_l = 1.2$ , flux density in the pole  $B_p = 1.6$  tesla, iron factor  $k_i = 0.95$ , voltage drop as 2% of terminal voltage,  $AT_f = 1.2 AT_a$ , copper space factor  $S_f = 0.6$  and depth of the winding as 0.05 mt and thickness of pole shoe = 4 cm. (10 Marks)
- 3 a. Derive the output equation of a 3- $\phi$  core type transformer. (06 Marks)
- b. Derive an expression for the no load current of a 3 phase transformer. (04 Marks)
- c. Calculate: i) net cross section of core, ii) gross area of the core, iii) core dimensions, iv) window area, v) dimensions of the window, for a 200 KVA, 6600/250 V, 50 Hz, single phase, shell type, oil immersed, self cooled, distribution transformer based on the following design parameters:  
Window space factor,  $K_w = 0.28$       Maximum flux density in core,  $B_m = 1.1$  Tesla  
Average current density,  $\delta = 2.2 \text{ A/mm}^2$       Stacking factor = 0.9  
Window proportion = 2.5 : 1      Rectangular core proportion = 1.8 : 1  
Net cross section of copper in the window is 0.2 time the net cross section of iron in the core. (10 Marks)

- 4 a. Obtain an expression for the leakage reactance of a transformer with primary and secondary coils of equal length. (08 Marks)
- b. A 300 KVA, 11000/440 V, 50 Hz, 3 phase, delta/star, core type oil immersed, self cooled transformer gave the following results during the design calculations of magnetic frame and windings.

Centre to centre distance between the cores = 36 cm

Height of the window = 44 cm

Height of the yoke = 17 cm

Total weight of the magnetic frame = 700 kg

Average specific iron loss = 2.1 W/kg

Outer dia of HV winding = 35 cm

Resistance of LV winding per phase = 0.0047  $\Omega$

Resistance of HV winding per phase = 9.74  $\Omega$

Based on the above design data, calculate the following:

- i) The dimensions of the tank with clearance;  $\Delta L = 8$  cm;  $\Delta W = 10$  cm;  $\Delta H = 45$  cm.
- ii) The temperature rise of the transformer with plain tank.
- iii) Number of cooling tubes, if the temperature rise not to exceed 35°C. Assuming diameter of cooling tube as 5 cm and length of cooling tube = 95 cm. (12 Marks)

### PART - B

- 5 a. Discuss the various factors considered when estimating length of air gap of a 3-phase induction motor. Give the expressions used in calculations of length of air gap. (10 Marks)
- b. Calculate the following design information for a 30 KW, 440 V, 3-phase, 6 pole, 50 Hz delta connected, sq. cage induction motor.

- i) Main dimensions of stator frame                      ii) No. of turns per phase in state winding
- iii) No. of stator slots    iv) No. of conductors per slot.

The various data required for the design calculations are:

Specific magnetic loading,  $B_{av} = 0.48$  Tesla

Specific electric loading,  $q = 26000$  AC/mt

Full load efficiency,  $\eta = 0.88$

Full load p.f.  $\cos \phi = 0.86$

Winding factor,  $K_w = 0.955$

Slots per pole per phase = 3 (10 Marks)

- 6 a. What is meant by the terms 'crawling' and 'cogging' in case of 3 phase induction motors? What steps would you take in the design procedure, so as to minimize these tendencies? (08 Marks)
- b. During the design of a 3-phase, 5 KW, 400 V, 50 Hz, 4 pole squirrel cage induction motor designed for star-delta starting, following data have been obtained.  
Rotor diameter = 0.14 m, Core length = 0.11 m, Turns per phase on stator = 360, Air gap length = 0.45 mm, Coater's gap contraction coefficient = 1.25.  
Assuming that the ampere turns required for the iron parts are about 32% of that needed for the gap, calculate the magnetizing current drawn by the motor and comment, upon its value. Assume, winding factor,  $K_w = 0.955$ , efficiency = 85% and p.f. = 0.85. (12 Marks)
- 7 a. Explain the term 'short-circuit ratio' as applied in synchronous machines. How does the value of short circuit ratio affects the design of alternators? (06 Marks)
- b. Derive the output equation of a synchronous machine. (08 Marks)

- c. Calculate the stator core dimensions for a 10 MVA, 11 KV, 50 Hz, 3 phase, 2 pole turbo alternator, based on the following information:  
Specific magnetic loading  $B_{av} = 0.63$  Tesla  
Specific electric loading  $q = 48,000$  amp.cond./mt  
Limiting peripheral speed,  $v = 120$  m/sec  
Length of air gap =  $l_g = 2.0$  cm  
Stator wdg. Factor,  $K_w = 0.955$  (06 Marks)
- 8 a. It is advisable to have field system rotating and armature stationary for large synchronous machines. Justify the above statement. (06 Marks)
- b. Enumerate the advantages and disadvantages of providing a large airgap in synchronous machines. (06 Marks)
- c. A 500 KVA, 33 KV, 50 Hz, 600 rpm, 3 phase salient pole alternator has 180 turns per phase. Estimate the length of air gap if the average flux density is  $0.54$  wb/m<sup>2</sup>. The ratio of pole arc to pole pitch,  $0.65$ . the short circuit ratio,  $1.2$ , the gap contraction factor  $1.15$ , and the winding factor,  $0.955$ . The mmf required for gap is  $80\%$  of no load field mmf and the winding factor  $0.955$ . (08 Marks)

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